

Truss Manufacturing: 2002

Issued January 2005

EC02-311-321214 (RV)

2002 Economic Census

Manufacturing

Industry Series



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-- Not applicable for this report.

Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry and year ¹	Com- panies ²	All estab- lish- ments ³	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)	
			Number ⁴	Payroll (\$1,000)	Number ⁴	Hours (1,000)	Wages (\$1,000)					
321214, Truss manufacturing	2002..	897	1 036	40 220	1 183 926	29 793	59 683	705 585	2 295 681	2 198 642	4 487 875	'107 974
	2001..	N	N	39 307	1 104 210	29 634	60 772	671 292	2 116 388	2 354 836	4 459 281	124 382
	2000..	N	N	38 597	1 083 561	29 276	60 765	653 851	2 089 973	2 458 411	4 545 659	122 812
	1999..	N	N	37 649	1 009 567	28 856	58 293	619 031	2 009 518	2 490 744	4 485 761	127 008
	1998..	N	N	34 661	920 735	26 401	55 144	555 877	1 874 948	2 228 310	4 091 568	98 109
	1997..	886	987	32 069	784 839	24 266	47 270	470 967	1 584 826	2 032 748	3 610 943	84 398

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

Industry and geographic area	E ¹	All establishments ²		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
		Total	With 20 employees or more	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
321214, Truss manufacturing												
United States	1	1 036	571	40 220	1 183 926	29 793	59 683	705 585	2 295 681	2 198 642	4 487 875	'107 974
Alabama	1	23	9	473	10 031	362	709	6 906	19 355	36 139	55 686	'1 106
Arizona	—	31	22	2 104	54 845	1 697	3 285	35 643	101 533	122 310	223 584	'3 771
California	3	89	54	3 669	103 308	2 868	5 710	64 075	213 671	184 768	399 149	'9 454
Colorado	1	34	10	649	21 021	482	968	13 376	29 273	28 460	60 139	'2 157
Delaware	—	5	4	309	8 767	250	453	6 263	15 467	12 768	27 703	'281
Florida	1	89	68	5 192	153 265	3 836	7 587	89 953	300 021	274 077	572 855	'17 225
Georgia	1	49	23	1 410	37 398	1 094	2 261	22 960	74 181	68 449	142 854	'3 087
Idaho	—	16	10	394	11 762	305	628	8 245	26 364	18 233	44 594	'1 130
Illinois	1	24	18	1 247	37 746	871	1 737	20 565	72 180	80 399	152 951	'3 380
Indiana	—	28	14	1 097	35 198	798	1 526	19 090	55 724	76 416	132 569	'4 446
Iowa	1	14	11	755	22 937	544	1 116	13 165	51 651	51 232	103 060	'2 235
Maryland	—	15	11	1 013	27 561	798	1 675	16 653	54 250	56 881	111 086	'1 453
Massachusetts	5	9	2	156	5 586	117	260	3 272	10 796	9 704	20 426	'760
Michigan	2	35	21	1 597	50 440	1 127	2 224	28 467	105 021	93 475	198 850	'3 597
Minnesota	—	23	13	1 343	46 491	939	1 957	27 578	86 404	64 216	151 148	'2 638
Mississippi	1	9	3	164	3 583	130	287	2 211	8 257	7 881	16 130	'984
Missouri	1	31	14	767	21 881	566	1 117	12 740	41 545	38 772	80 048	'2 637
Nebraska	—	5	2	157	5 519	97	201	2 395	10 650	8 410	19 198	'393
New Jersey	3	8	8	564	22 048	404	796	11 896	34 911	30 823	65 737	'1 448
New Mexico	—	9	3	169	4 982	126	250	2 569	9 008	8 871	17 833	'199
New York	4	16	8	476	13 952	343	655	7 802	23 028	27 501	50 450	'1 102
Ohio	—	37	25	1 502	43 633	1 123	2 447	26 108	89 423	77 179	162 635	'4 002
Oregon	—	20	12	487	14 496	338	605	8 165	31 932	26 953	58 638	'1 003
Pennsylvania	2	39	17	1 252	35 846	913	1 679	20 841	74 541	61 641	135 560	'4 674
Tennessee	2	27	11	658	19 520	498	1 047	11 435	36 905	34 973	72 050	'1 780
Texas	1	30	17	1 567	42 760	1 225	2 529	25 869	84 579	107 662	189 782	'3 617
Utah	—	19	12	656	21 313	544	1 103	17 094	34 571	32 492	67 349	'684
Virginia	—	35	22	1 622	49 483	1 042	1 895	24 770	99 251	91 913	191 138	'4 141
Washington	—	30	18	949	28 616	679	1 417	17 036	53 414	40 632	93 827	'4 350

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1—10 to 19 percent; 2—20 to 29 percent; 3—30 to 39 percent; 4—40 to 49 percent; 5—50 to 59 percent; 6—60 to 69 percent; 7—70 to 79 percent; 8—80 to 89 percent; 9—90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
321214, Truss manufacturing	
Companies ¹	number.. 897
All establishments ²	number.. 1 036
Establishments with 1 to 19 employees	number.. 465
Establishments with 20 to 99 employees	number.. 483
Establishments with 100 employees or more	number.. 88
All employees ³	number.. 40 220
Total compensation	\$1,000.. 1 378 313
Annual payroll	\$1,000.. 1 183 926
Total fringe benefits	\$1,000.. 194 387
Production workers, average for year	number.. 29 793
Production workers on March 12	number.. 28 072
Production workers on May 12	number.. 30 007
Production workers on August 12	number.. 31 319
Production workers on November 12	number.. 29 655
Production worker hours	1,000.. 59 683
Production worker wages	\$1,000.. 705 585
Total cost of materials	\$1,000.. 2 198 642
Materials, parts, containers, packaging, etc., used	\$1,000.. 1 919 395
Resales	\$1,000.. 248 253
Purchased fuels	\$1,000.. 6 642
Purchased electricity	\$1,000.. 14 548
Contract work	\$1,000.. 9 804
Quantity of electricity purchased for heat and power	1,000 kWh.. 210 728
Quantity of electricity generated less sold for heat and power	1,000 kWh.. -
Total value of shipments	\$1,000.. 4 487 875
Primary products value of shipments	\$1,000.. 3 820 748
Secondary products value of shipments	\$1,000.. 321 321
Total miscellaneous receipts	\$1,000.. 345 806
Value of resales	\$1,000.. 334 820
Contract receipts	\$1,000.. 2 282
Other miscellaneous receipts	\$1,000.. 8 704
Primary products specialization ratio	percent.. 92
Value of primary products shipments made in all industries	\$1,000.. 4 159 948
Value of primary products shipments made in this industry	\$1,000.. 3 820 748
Value of primary products shipments made in other industries	\$1,000.. 339 200
Coverage ratio	percent.. 92
Value added	\$1,000.. 2 295 681
Total inventories, beginning of year	\$1,000.. 283 435
Finished goods inventories	\$1,000.. 70 433
Work-in-process inventories	\$1,000.. 14 870
Materials and supplies inventories	\$1,000.. 198 132
Total inventories, end of year	\$1,000.. 313 499
Finished goods inventories	\$1,000.. 74 513
Work-in-process inventories	\$1,000.. 17 238
Materials and supplies inventories	\$1,000.. 221 748
Gross value of depreciable assets (acquisition costs) at beginning of year	\$1,000.. '1 332 559
Total capital expenditures (new and used)	\$1,000.. '107 974
Buildings and other structures (new and used)	\$1,000.. '13 350
Machinery and equipment (new and used)	\$1,000.. '94 624
Automobiles, trucks, etc., for highway use	\$1,000.. '24 837
Computers and peripheral data processing equipment	\$1,000.. '7 995
All other expenditures for machinery and equipment	\$1,000.. '61 792
Total retirements	\$1,000.. '51 050
Gross value of depreciable assets at end of year	\$1,000.. '1 389 483
Depreciation charges during year	\$1,000.. '107 498
Total rental payments	\$1,000.. 70 114
Buildings and other structures	\$1,000.. 42 347
Machinery and equipment	\$1,000.. 27 767
Total other expenses ⁴	\$1,000.. 261 905
Response coverage ratio ⁵	percent.. 78
Repair and maintenance services of buildings and/or machinery ⁴	\$1,000.. 37 153
Communications services ⁴	\$1,000.. 11 106
Legal services ⁴	\$1,000.. 4 289
Accounting, auditing, and bookkeeping services ⁴	\$1,000.. 4 091
Advertising and promotional services ⁴	\$1,000.. 5 746
Expensed computer hardware and supplies and purchased computer services ⁴	\$1,000.. 5 990
Refuse removal (including hazardous waste) services ⁴	\$1,000.. 5 896
Management consulting and administrative services ⁴	\$1,000.. 6 371
Taxes and license fees ⁴	\$1,000.. 14 670
All other expenses ⁴	\$1,000.. 166 593

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Based on 2002 Annual Survey of Manufactures (ASM) sample data.

⁵A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class	E ¹	All establishments ²	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
321214, Truss manufacturing											
All establishments	1	1 036	40 220	1 183 926	29 793	59 683	705 585	2 295 681	2 198 642	4 487 875	'107 974
Establishments with—											
1 to 4 employees	9	172	e	D	D	D	D	D	D	D	D
5 to 9 employees	7	113	757	22 429	588	1 169	13 929	42 569	41 924	84 384	'1 442
10 to 19 employees	3	180	2 573	68 447	1 955	3 804	42 565	146 795	129 018	274 393	'11 228
20 to 49 employees	1	289	9 174	256 111	6 862	13 742	157 037	526 763	470 132	989 670	'26 850
50 to 99 employees	1	194	13 102	394 033	9 802	19 554	236 789	749 081	708 408	1 458 797	'39 366
100 to 249 employees	1	80	11 477	342 132	8 468	16 979	203 211	652 422	646 462	1 297 683	'21 992
250 to 499 employees	—	7	2 157	73 111	1 382	3 002	35 080	113 318	138 276	253 559	4 381
500 to 999 employees	—	1	f	D	D	D	D	D	D	D	D
1,000 to 2,499 employees	—	—	—	—	—	—	—	—	—	—	—
2,500 employees or more	—	—	—	—	—	—	—	—	—	—	—
Administrative records ⁴	9	236	1 219	36 283	944	1 935	22 377	66 745	67 605	134 190	'2 514

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All establishments ¹	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ²	Payroll (\$1,000)	Number ²	Hours (1,000)	Wages (\$1,000)				
321214	Truss manufacturing	1 036	40 220	1 183 926	29 793	59 683	705 585	2 295 681	2 198 642	4 487 875	'107 974
3212140	Wood trusses	1 036	40 220	1 183 926	29 793	59 683	705 585	2 295 681	2 198 642	4 487 875	'107 974

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6a. **Products Statistics: 2002 and 1997**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
321214	Truss manufacturing	2002.. N	X	X	4 159 948
	1997.. N	N	X	X	3 487 428
3212140	Wood trusses	2002.. N	X	X	4 159 948
	1997.. N	N	X	X	3 487 428
32121401	Wood trusses	2002.. N	X	X	3 322 004
	1997.. N	N	X	X	2 653 757
3212140111	Wood roof trusses, metal plate connected	2002.. 497	X	X	2 829 655
	1997.. 542	X	X	X	2 278 358
3212140121	Wood floor trusses, metal plate connected	2002.. 261	X	X	474 297
	1997.. 239	X	X	X	364 410
3212140131	Other wood trusses	2002.. 18	X	X	18 052
	1997.. 12	X	X	X	10 989
3212140Y	Wood trusses, nsk, total	2002.. N	X	X	837 944
	1997.. N	X	X	X	833 671
3212140YWW	Wood trusses, nsk, for nonadministrative-record establishments	2002.. N	X	X	709 088
	1997.. N	X	X	X	756 227
3212140YWY	Wood trusses, nsk, for administrative-record establishments	2002.. N	X	X	128 856
	1997.. N	X	X	X	77 444

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6b. **Product Class Shipments for Selected States: 2002 and 1997**

[Not applicable for this report.]

Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
321214	Truss manufacturing		
00900001	Total materials	X	1 919 395
32100023	Hardwood rough lumber	X	1 800 431
32100029	Softwood rough lumber	S	187 308
 mil bd ft	S	118 469
 mil bd ft	S	370 175
 mil bd ft	S	219 565
32100027	Hardwood dressed lumber	S	66 448
32100033	Softwood dressed lumber	S	63 174
32121201	Softwood plywood	S	506 080
 mil sq ft sm	P1 501.3	649 414
 mil sq ft sm	S	24 588
 mil sq ft sm	N	N
32742005	Gypsum building board	X	1 025
33251009	Builders' hardware (including door locks, locksets, lock trim, screen hardware, etc.)	X	N
32799301	Mineral wool insulation (fibrous glass, rock wool, etc.)	X	24 856
	X	N
00190056	Windows and window units, including wood, metal, and vinyl	S	5 868
32191100	Wood doors and door units	N	N
33232103	Metal doors and door units	X	5 240
 thousands	X	N
 thousands	S	2 360
 thousands	N	N
33711000	Kitchen cabinets, wood	X	D
32121901	Reconstituted wood products (including particleboard, oriented strandboard, medium density fiberboard, and hardboard)	X	N
33232207	Metal siding, including aluminum, steel	X	22 650
	X	12 868
	X	948
	X	N
33231201	Fabricated structural iron, steel, and aluminum (including truss plates)	X	87 418
001900B3	Current-carrying wiring devices (including switches, connectors, lampholders, etc.)	X	81 172
31411001	Floor coverings, textile	X	56
	X	N
	X	D
	X	N
00970099	All other materials and components, parts, containers, and supplies	X	112 086
00971000	Materials, ingredients, containers, and supplies, nsk	X	66 353
	X	501 204
	X	589 416

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.